

**Amendments to the claims:**

Claims 1-7: (canceled)

8. (currently amended) A lens having a curved surface (2) and a plane surface (3) on opposite sides thereof, and having a holding edge (4) integrally formed on a lens edge, wherein a supporting edge (5) projects from said plane surface (3) and is formed integrally with said holding edge (4), wherein the lens (1) is bright pressed on both of said sides, wherein a lower surface of the holding edge (4) is directed away from the curved surface (2) and is disposed in a plane with the plane surface (3);

wherein said supporting edge (5) and said holding edge (4) form a continuous cylindrical outer circumferential surface (45) extending over an outer side of said supporting edge (5) and an outer side of said holding edge (4) and around an outer circumference of the lens.

9. (previously presented) The lens as defined in claim 8, wherein said supporting edge has a thickness (D) of at least 0.2 mm.

10. (canceled)

11. (canceled)

12. (previously presented) The lens as defined in claim 8, wherein said supporting edge (5) has a width ( $B_1$ ), said holding edge (4) has a width ( $B_2$ ) in a direction extending parallel to said plane surface (3) and said width of said supporting edge is less than or equal to said width of said holding edge (4).

13. (currently amended) The lens as defined in claim 9 14, wherein said supporting edge (5) has a width ( $B_1$ ), said holding edge (4) has a width ( $B_2$ ) in a direction extending parallel to said plane surface (3) and said width of said supporting edge is less than or equal to said width of said holding edge (4).

14. (currently amended) A projection headlight for a motor vehicle, said projection headlight comprising a lens (1) and a holder (10) for holding said lens (1);

wherein said lens has a curved surface (2) and a plane surface (3) on opposite sides thereof, said lens has a holding edge (4) integrally formed on a lens edge, wherein a supporting edge (5) projects from said plane surface (3) and is formed integrally with said holding edge (4), said supporting edge (5) and said holding edge (4) together form a continuous cylindrical outer circumferential surface (45) extending over an outer side of said supporting edge (5) and an outer side of said holding edge (4) and around an outer circumference of the lens, and wherein the lens (1) is bright pressed on both of said sides, wherein a lower surface of the holding edge (4) is directed away from the curved surface (2) and is disposed in a plane with the plane surface (3);

wherein said holder (10) embraces said holding edge (4) on a side of the lens having said curved surface (2); and

wherein said holder (10) substantially consists of a sheet-metal ring having a circumferential wall (11), said circumferential wall (11) extends circumferentially around said holding edge (4) and said supporting edge (5), said circumferential wall (11) bears on the continuous cylindrical outer circumferential surface (45) and said circumferential wall (11) is provided with inwardly curved flaps (12) engaged under the supporting edge (5) for securely holding the lens (1) in the holder (10).

15. (previously presented) The projection headlight as defined in claim 14, wherein said supporting edge (5) is formed integrally with the lens and extends around an outer circumference of the lens, said supporting edge (5) has a width ( $B_1$ ) and said holding edge (4) has a width ( $B_2$ ), as measured in a direction extending parallel to said plane surface (3) and said width of said supporting edge is less than or equal to said width of said holding edge (4).

16. (previously presented) A method for making a lens having a curved surface (2) and a plane surface (3) on opposite sides thereof, and having a holder edge (4) integrally formed on a lens edge, wherein a supporting edge (5) projects from said plane surface (3) and is formed integrally with said holding edge (4), said method comprising bright pressing said curved surface and said plane surface on both of said sides.

17. (previously presented) A projection headlight for a motor vehicle, said projection headlight comprising a lens (1);

wherein said lens has a curved surface (2) and a plane surface (3) on opposite sides thereof, and said lens has a holding edge (4) integrally formed on a lens edge and a supporting edge (5) projecting from said plane surface (3), said supporting edge (5) being formed integrally with said holding edge (4);

wherein the lens (1) is bright pressed on both of said sides, said supporting edge (5) is formed integrally with the lens and extends around an outer circumference of the lens, said supporting edge (5) and said holding edge (4) together form a continuous cylindrical outer circumferential surface (45) extending over an outer side of said supporting edge (5) and an outer side of said holding edge (4) and around an outer circumference of the lens, and said supporting edge (5) has a width ( $B_1$ ) in a direction extending parallel to said plane surface (3), said holding edge (4) has a width ( $B_2$ ) in said direction extending parallel to said plane surface (3) and said width of said supporting edge is less than or equal to said width of said holding edge (4).